

# THERBAN<sup>®</sup> AT 3404

## Product Description

A low viscosity, fully hydrogenated, butadiene acrylonitrile copolymer (less than 1% residual doublebonds), which provides vulcanizates with superior resistance to heat, ozone and excellent resistance to non - polar hydrocarbon fluids including those containing aggressive additives. With this level of unsaturation, Therban AT 3404-based compounds can only be vulcanized with peroxides or high-energy radiation. The incorporation of a crosslinking co-agent is recommended for optimized physical properties of both unaged and aged vulcanizates. Low viscosity AT - technology provides a broad processing window, low mould fouling and the potential for higher filler loads compared to standard viscosity HNBR types.

## Supply Form

Bales

## Raw Material Properties

Property	Nominal Value	Unit	Test Method
Mooney Viscosity ML 1+4 (100°C)	39 ± 5	MU	ISO 289/ASTM D 1646
Acrylonitrile content	34 ± 1.0	wt %	ISO 24698-1
Residual double bonds	< 0.9	%	IR-Spectroscopy
Volatile matter	≤ 0.7	wt %	ISO 248/ASTM D 5668

## Other Product Features

Property	Typical Value		
Specific gravity	0.95		
Total Ash	≤ 0.5	wt %	ISO 247/ASTM D 5667
Stabilizer	Non-staining		
Solubility	Soluble in MEK		
Color	Light brown		

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Packaging	25 kg bales wrapped in blue PE-film, dispersible (melting point = 85 - 110°C, Vicat softening point = 71°C, 0.08 mm thick), pallets of 20 bales (500 kg)
Shelf life	36 months from date of production at temperatures not exceeding 35°C in dry conditions; exposure to light has to be avoided
Product Safety	Relevant safety data and references as well as the possibly necessary warning labels are to be found in the safety data sheet.

These raw material properties are typical and, unless specifically indicated otherwise, are not to be considered as delivery specification.

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